



REFERENCE 160S

User's Manual

**Customers Come First
Quality Every Day
Advancing Our Legacy
Commitment to Excellence**

audio research
HIGH DEFINITION®

Thank you for choosing the Reference 160S to be a part of your high performance music listening system. After nearly 50 years, our focus remains the advancement of the state-of-the-art in music reproduction. Every component is meticulously hand-crafted and personally auditioned before it leaves our factory. Our attention to detail, customer service, and product support create unprecedented value. An Audio Research component is more than a purchase, it's an investment.

We understand you are eager to begin listening; however, please take a few minutes to read through this guide for useful information concerning the operation of your new amplifier. Once installed, please allow an appropriate break-in period to fully appreciate the benefits this amplifier will provide to your system.

After reading the user guide, if you have further questions regarding your amplifier, contact your dealer or Audio Research customer service—they will be happy to help you make the most of your new component.

Happy Listening!

Thank You.

Safety Instructions

Important Safety Instructions



The lightning flash with arrowhead symbol within an equilateral triangle, is intended to alert the user to the presence of uninsulated “Dangerous voltage” within the product’s enclosure that may be of sufficient magnitude to constitute a risk of electric shock to persons.



The exclamation point within an equi-lateral triangle is intended to alert the user to the presence of important operating and maintenance (Servicing) instructions in the literature accompanying the product.

1. Read these instructions.
2. Keep these instructions.
3. Heed all warnings.
4. Follow all instructions.
5. Do not use this apparatus near water
6. Clean only with dry cloth.
7. Do not block any ventilation openings. Install in accordance with the manufacturer’s instructions.
8. Do not install near any heat sources such as radiators, heat registers, stoves, or other apparatus (including amplifiers) that produce heat.
9. Do not defeat the safety purpose of the polarized or grounding-type plug. A polarized plug has two blades with one wider than other. A grounding type plug has two blades and a third grounding prong. The wide blade or the third prong are provided for your safety. If the provided plug does not fit into your outlet, consult an electrician for replacement of the obsolete outlet.
10. Warning: The apparatus shall be connected to a MAINS socket outlet with a protective earthing connection.
11. Protect the power cord from being walked on or pinched particularly at plugs, convenience receptacles and the point where they exit from the apparatus.
12. Only use attachments/accessories specified by the manufacturer

- 13.** Unplug this apparatus during lightning storms or when unused for long periods of time.
- 14.** Refer all servicing to qualified service personnel. Servicing is required when the apparatus has been damaged in any way, such as power-supply cord or plug is damaged, liquid has been spilled or objects have fallen into the apparatus, the apparatus has been exposed to rain or moisture, does not operate normally, or has been dropped.
- 15.** WARNING: TO REDUCE THE RISK OF FIRE OR ELECTRIC SHOCK, DO NOT EXPOSE THIS APPARATUS TO RAIN OR MOISTURE
- 16.** DO NOT EXPOSE THIS APPARATUS TO DRIPPING OR SPLASHING AND THAT NO OBJECTS FILLED WITH LIQUIDS, SUCH AS VASES, SHOULD NOT BE PLACED ON THE APPARATUS
- 17.** TO COMPLETELY DISCONNECT THIS APPARATUS FROM THE AC MAINS, DISCONNECT THE POWER SUPPLY CORD PLUG FROM THE AC RECEPTACLE.
- 18.** THE MAINS PLUG OF THE POWER SUPPLY CORD SHALL REMAIN READILY ACCESSIBLE.

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Warnings

To prevent fire, or shock hazard, do not expose your Reference 160S to rain or moisture.

Do not place objects containing water on top of this unit.

This unit contains voltages which can cause serious injury or death. Do not operate with covers removed. Refer servicing to your authorized Audio Research dealer or other qualified personnel.

The detachable power cord on your Reference 160S is equipped with a heavy gauge, 3-conductor cable and a standard three-prong grounding plug in North America. For absolute protection, do not defeat the ground power plug. This provides power line grounding of the Reference 160S chassis to provide absolute protection from electrical shock.

The appliance coupler (a.c. power connector) at the rear of this unit must be accessible for emergency power disconnect.

For continued protection against fire hazard, replace the fuse only with the same type and rating as specified at the fuse holder.

The power button on the front of this unit, when off, does not disconnect all power from this unit. This unit is in sleep mode when not on.

This unit is RoHS compliant.

A note about packaging...

Save all packaging in a dry place away from fire hazard. Your Reference 160S amplifier is a precision electronic instrument and should be properly cartoned any time shipment is made. You may not have occasion to return your unit to the factory for service, but if that should prove necessary, or other occasion requiring shipment occurs, the original packaging will protect your Reference 160S from unnecessary damage or delay.



Important!

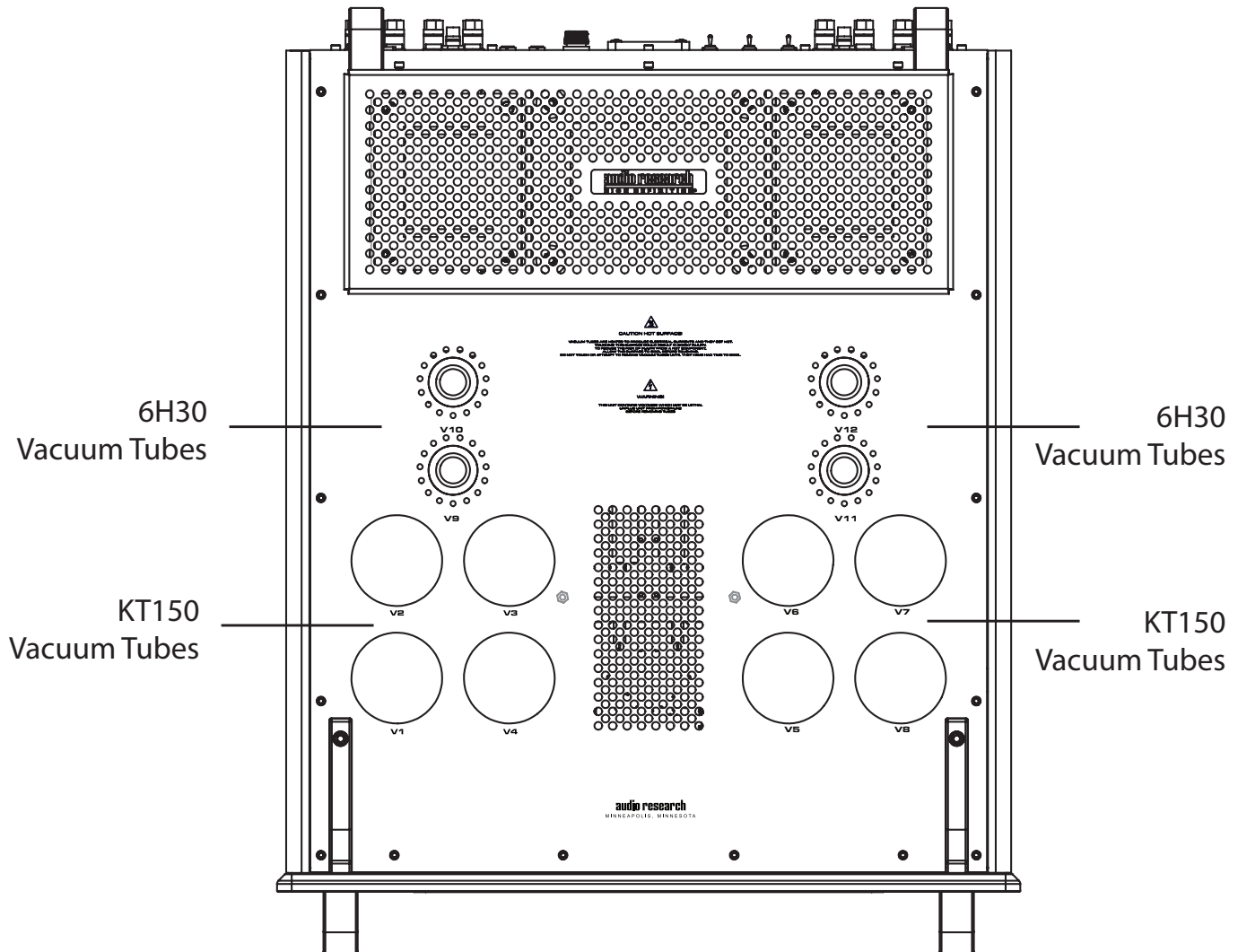
The AC Power Supply Cord must be disconnected from the amplifier before replacement or installation of vacuum tubes.

Handling and moving the Reference 160S

The Reference 160S weighs 100 lbs. (45 kg). Two people are required to safely lift the amplifier. The chassis has both front and rear pairs of handles for this purpose. Note the rear of the amplifier with the power and output transformers is the heavy end.

Installation

Top View



Before operating the Reference 160S

Your Reference 160S amplifier is shipped with the vacuum tubes packed in foam blocks. These must be unpacked and installed before you attempt to operate the amplifier. Included are eight matched KT150s and 4 matched 6H30s. Follow the procedure below to remove the top cage prior to vacuum tube installation.

Tube cage removal and installation

CAUTION: THIS STEP FOLLOWED BY USER IS ALLOWED ONLY ONCE FOR THE INITIAL INSTALLATION BEFORE POWERING UP THE PRODUCT FIRST.



Important!

The AC Power Supply Cord must be disconnected from the amplifier before replacement or installation of vacuum tubes.

To remove the cage:

1. Use the supplied 7/64" hex driver to remove the (3) cap screws and nylon washers at the rear of the top cage, per illustration 1:



Illustration 1

2. Gently slide the cage to the rear until it clears the two rear handles. Then lift it up and off the chassis, per illustrations 2,3:



Illustration 2

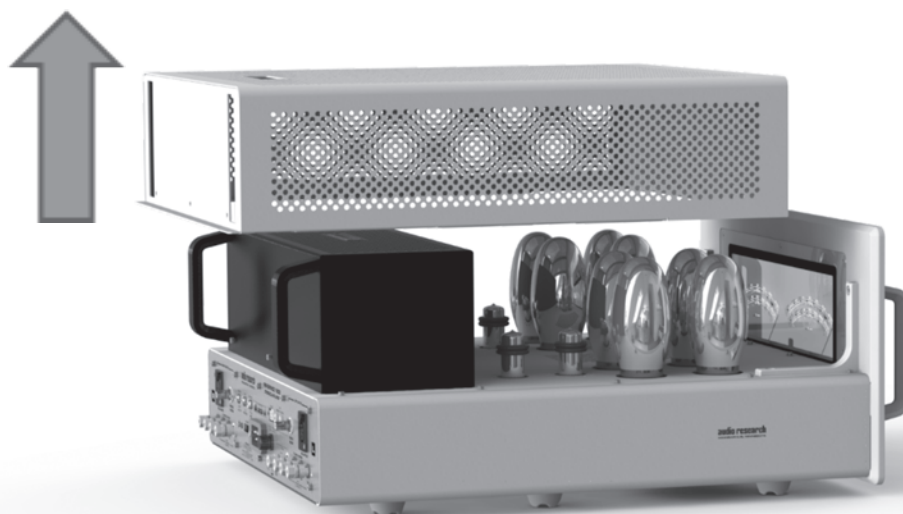


Illustration 3

To install the cage:

1. Gently place the cage on top of the chassis with the rear of the cage behind the rear handles. Ensure the sides of the cage are fully seated on the top plate. See illustration 2.
2. Slowly slide the cage forward until the two locating screws engage with the cap screws behind the front panel.

See illustration 4. When the cage rear flange is flush with the rear edge of the chassis the cage is fully installed. Note that you may have to slightly squeeze in the sides to allow slots in the cage flange to align with the top plate cap screws.



Illustration 4

Vacuum tube installation

Carefully remove each vacuum tube from its protective foam and match its location 'V' number (written on the base of the tube) to the 'V' number screened next to each socket on the top plate of the Reference 160S. Firmly seat tube in its matching socket, taking care to align the key at the base of each KT150 to its socket hole.

The 6H30 tubes V9-V12 are not keyed and care must be taken to align the pins to the sockets. A small flashlight will assist in this process.

Retain the foam tube shipping blocks with the other packing materials for possible future use.

Warning: Tube replacement shall be done by skilled or service personnel, or qualified technician.

Installation

Ventilation Requirements

The Reference 160S employs forced air cooling using two ultra-quiet internal fans, located on each side of the bottom cover about one third of the way back from the front of the chassis. These fans draw cool air from under the unit, circulate the air internally to cool components, and exhaust the heated air from grilles on the chassis top plate and transformer cover. It is very important that cooling airflow to these fans not be impeded in any way by placing the unit on carpet or a soft surface that might allow the Reference 160S to settle into the surface and impede the airflow.

A minimum of 8 inches (21cm) clearance is required above the top of the amplifier. If the unit is operated in an enclosure or equipment rack, keep in mind the above ventilation requirements to make certain that adequate airflow above, to each side and to the rear is provided.

The ambient operating temperature should never exceed 86°F (30°C). Improper installation will cause premature component and /or tube failure and will affect your warranty as well as the service life of the unit. If you have any questions about correct installation, please consult with your authorized Audio Research dealer or contact the factory at service@audioresearch.com.

The forced air cooling of the Reference 160S will over time cause a buildup of internal dust inside the unit that may impede proper cooling and result in reduced component life. Periodic cleaning of the unit is strongly recommended. Refer to **Cleaning**, under the **Maintenance** section of this manual for instructions. It is normal for a vacuum tube amplifier to run quite warm, and if used for prolonged periods, hot to the touch. All components within are, however, operated at safe, conservative levels and will not be improperly affected thereby, providing the requirements outlined above are adhered to.

In Your System

To ensure normal component life and safe operation, this unit should only be operated in an upright position. The special non-marring elastomer feet provide adequate spacing and stability only on a smooth, hard surface, and must be on a dedicated shelf or amp stand capable of supporting 100 lbs. Check with the manufacturer of your support system to be sure it is rated to handle this weight.

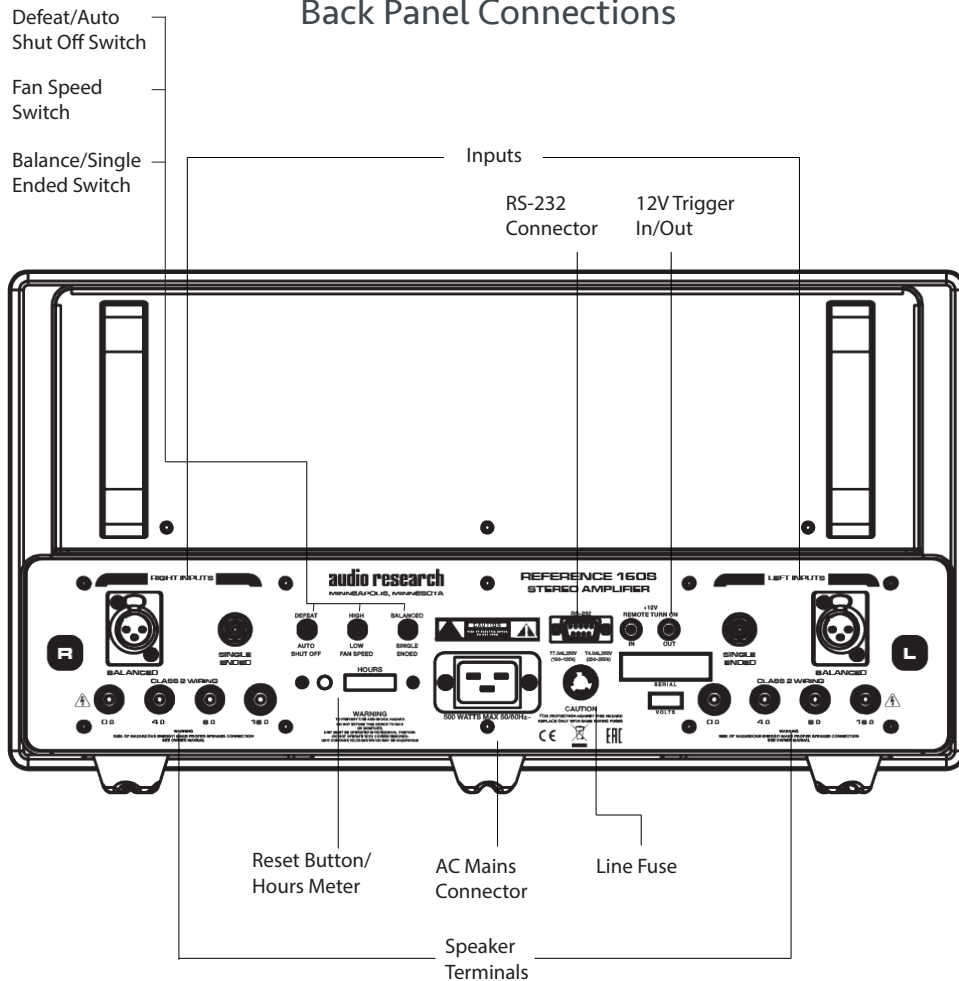
The Reference 160S power transformer generates a magnetic field that could, in some installations, induce hum in sensitive electronics such as turntables, phono cartridges and phono stage preamplifiers. For this reason, we recommend that any such products and their interconnecting cables be kept a minimum of 12" away from the Reference 160S.

Vacuum Tube Life Expectancy

The vacuum tubes in your Reference 160S have been burned in, tested and electrically matched to provide the best performance and reliability of your amplifier. That said, vacuum tubes wear out with use and must be periodically replaced. The KT150 output tubes in the Reference 160S should have an estimated life of approximately 3000 hours, while the smaller 6H30 tubes should have a life expectancy of approximately 4000 hours. These life expectancies are only approximate. Please consult with your dealer or Audio Research customer support for more information. Warning: Tube replacement shall be done by skilled or service personnel, or qualified technician.

Connections

Back Panel Connections



Input Connectors

The Reference 160S uses a fully balanced circuit topology and has a pair of balanced XLR input connectors and a pair of single-ended RCA input connectors on the rear panel. The rear panel switch must be in the appropriate labeled position for either balanced or single-ended use. Connect your preamplifier's output to the Reference 160S input connectors before turning on the amplifier. Do not connect the balanced XLR input connectors and single-ended RCA input connectors at the same time - connect one pair or the other the same way for both channels.

Output Connectors

Heavy-duty output terminals are provided on the rear panel for 4, 8, or 16-ohm speaker impedance loads. Using high-quality speaker cables, securely fasten the (-) speaker lead to the appropriate (black) terminal, then the (+) lead to the matching (red) terminal. It is important sonically that your entire system be connected so that the audio signal arriving at the speakers has correct, or 'absolute' polarity (i.e., non-inverted). Do not over tighten the output terminal connectors on the amp (use a hex driver and tighten snugly - do not over tighten). Follow your speaker manufacturer's impedance specification. The Reference 160S puts out the same amount of power whether the 4, 8, or 16-ohm terminals are used.

Connections

Matching

It is important to use as close as possible an impedance match between the amplifier and speaker for optimum transfer of power to the speaker with minimum distortion. In the case of speaker systems with significant variations in impedance throughout the frequency spectrum, such as most electrostatic types, determine the best impedance match empirically for best overall sonic results by trying different output taps. Connect the Reference 160S input to the preamplifier or electronic crossover using only the highest grade of audio interconnect cables. To avoid sonic degradation use the shortest practical length of cables.

Important

Use the best available speaker wires and interconnects. Audio Research cannot emphasize this enough. As better components and systems are developed, it becomes increasingly important to avoid the limitations of inferior system interconnections.

Connections

Remote Turn-on

The Reference 160S has a built-in 12V DC remote turn-on/off circuit for operation by a master control system in a home theater or large audio system. Use a 3.5mm (.140") diameter mini plug to connect to the +12V IN jack on the rear of the Reference 160S. The tip of the mini plug is +12V and the sleeve is ground.

The +12V IN jack should be connected to the +12V DC output of the master control system, using a continuous +12V DC signal at 12mA for the duration of amplifier on-time. Do not use a momentary or data pulse control signal.

The +12V DC remote jacks have polarity protection, so they will not operate if a -12V DC signal is accidentally connected, or if the control wires are reversed.

RS-232 Control

The Reference 160S has an RS-232 connector on the back panel, in the event the amplifier is incorporated into an automated or two-way remote communication system. Please see your dealer or contact service@audioresearch.com to acquire specific codes relative to the RS-232 control.

A.C. Power Connection

It is important that the Reference 160S be connected via its supplied 20 amp IEC 12-gauge power cord to a secure, dedicated A.C. power receptacle. Never connect to convenience power receptacles on other equipment. Only use the power switch on the front of the Reference 160S for On/Off control of the amplifier, or the 12V start-up trigger or RS-232 for remote installations.

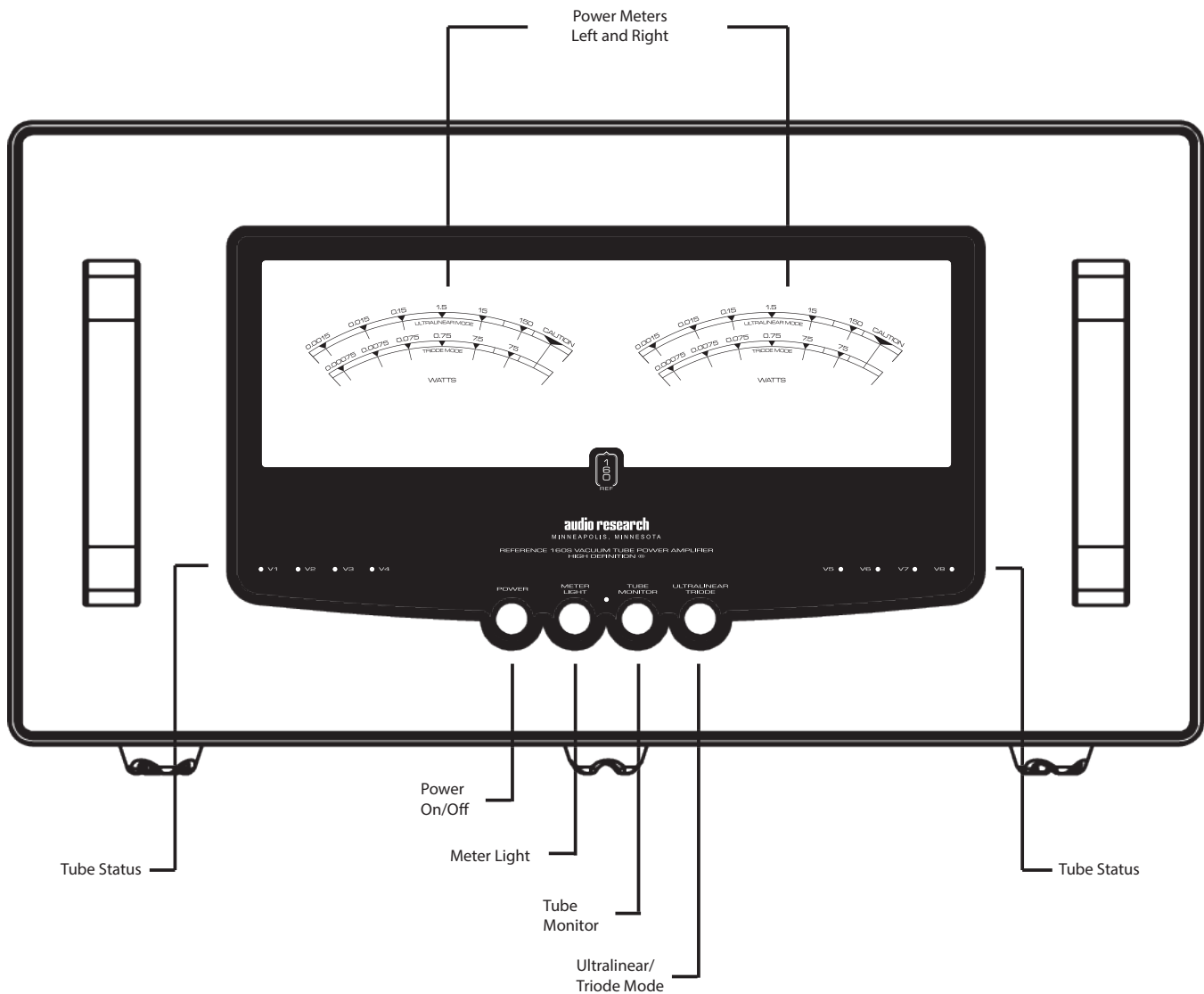
The AC power source for the Reference 160S amplifier should be capable of supplying 15 amperes for 100 or 120 volt units, or 10 amperes for 220 or 240 volt units.

For the very best performance on 100 or 120 volt circuits, the Reference 160S should be connected to its own AC power circuit branch, protected by a 15 (or 20) amp breaker. The preamplifier and other audio equipment should be connected to a different power circuit and breaker, if possible.

The Reference 160S uses a grounding system that does not require a ground-lifter adapter plug on the A.C. power cord to minimize hum. The power cord supplied with the Reference 160S has a standard grounding plug to provide maximum safety when properly connected to a grounded wall receptacle. If there is any question regarding proper grounding procedures in your installation, seek help from a qualified technician. Caution should be taken before using custom after-market power cords: they must be at least 12-gauge and have a standard grounding plug properly installed. These power cords are to be used with caution, at the sole risk of the owner. If electronic crossovers or other AC powered equipment is used with the Reference 160S it may be necessary to use 'ground lifter' adapters on the power plugs of that

Operation

Front Panel Controls and Displays



equipment to minimize system hum. Generally, the lowest hum is achieved when the only direct connection between audio common 'ground' and true earth ground occurs in the preamplifier, through its grounded power cord. Other equipment in the system should have some form of isolation to prevent ground loops and associated hum.

Operation

Start-Up

- Secure interconnects between the amplifier and your preamplifier to the appropriate output terminals.
- Attach supplied power cord to rear IEC inlet of amplifier, and plug other end into grounded A.C. power receptacle.
- Turn on preamp and all other components; mute preamp output.
- Press Reference 160S front panel power switch. Green power LED will flash on/off for approximately 2 minutes during the auto mute cycle to allow the amplifier to stabilize voltage before becoming active. The LED will stay on brightly, once the amplifier has stabilized.
- Note: the Reference 160S should be turned on after the other components of your system. If the Reference 160S is turned on before other components, the amplifier will amplify any extraneous turn-on noises those components might generate, which could potentially damage loudspeakers. Good practice dictates that the amplifier should be turned on last and turned off first in an audio system.
- Unmute preamplifier output, initiate source component signal, and adjust gain as appropriate.

Shut-Down

- Mute preamplifier output.
- Turn off Reference 160S via front panel power switch (or 12V trigger or RS-232).
- To prevent stress to the power supply and vacuum tubes, the control circuitry is programmed with a "hot restart" lockout to prevent turning the unit on within 2 minutes of shutting the unit off. If the Reference 160S power switch is pressed during this lockout period, the power LED will illuminate red to indicate lockout operation. After 2 minutes, normal turn on can be initiated.

Operation

Front Panel Button Functions

Power

Turns power of Reference 160S on or off.

Meter Light

Adjusts meter light LED display brightness to one of four levels of brightness including "off".

Tube Monitor

Allows checking the operation of each of the eight KT 150 output tubes (V1-V8). The LED associated with each output tube will illuminate when operating properly. See Auto Bias section under Operation for further explanation of its operation.

Ultra-Linear/Triode

Allows selecting ultra-linear (approximately 140 watts/ch.) operation –indicated by green color of LED above this function button, or triode (approximately 70 watts/ch.) operation –indicated by blue white color of the power-on LED.

Back Panel Toggle Switch Functions

Auto Shut Off/ Defeat

Allows selecting auto shut-off feature or turning off this feature (see separate Auto Shut Off paragraph under this Operation section for a more detailed description of this function).

High/Low Fan Speed

Allows adjusting fan speed to either low or high-speed setting.

Balanced/Single Ended

Select balanced switch position for balanced input connection operation or single-ended switch position for single-ended input connection operation. Do not connect BAL and SE cables simultaneously. (See Input Connectors paragraph under Connections section for further information.)

Auto Shut Off

The Reference 160S is equipped with an auto shut-off feature, designed to turn the amplifier off after two hours of no signal being present at the output of the amplifier.

In the event that quiet music is listened to at very low volumes, there may not be adequate signal for the auto shut off circuit, resulting in the amplifier turning itself off. If this is the case, please disengage the auto shut off feature. The auto shut off feature control switch is located on the back panel of the Reference 160S.

Note: The auto shut off feature is not in the signal path of the amplifier and has no deleterious sonic effect on music playback.

Operation

Auto Bias

The Reference 160S incorporates a highly sophisticated auto-bias circuit. There are no user-adjustable bias controls. There should never be a need to check or adjust the auto-bias circuit: once it is factory set, no additional adjustment is required. The auto-bias circuit will "lock in" the idle current of each bank of four KT150 output tubes approximately two minutes after the Reference 160S is turned on, and continually compensates to maintain the proper bias as the tubes age. Auto-bias sets the idle current at 65mA per tube.

It is always recommended owners purchase replacement tubes from Audio Research Corp. Since the auto bias adjusts pairs of tubes, not each individual tube, it is important that 2 matched sets of eight KT 150 output tubes be installed for optimum performance and longest tube life.

The auto bias circuit will not accommodate output tubes with extremely high or low plate current readings. Aftermarket tubes may not be tested to the same rigorous standards as Audio Research tests, so care must be exercised when installing aftermarket tubes. If uncertain about aftermarket tube requirements, please contact service@audioresearch.com for recommendations.

Audio Research supplies the KT150 output tube in the Reference 160S, providing the highest power and best sound possible in this amplifier design.

Audio Research has tested the Reference 160S with KT120, KT88 and 6550WE output tubes. The Reference 160S will produce less power with any of these tubes and the sound will be degraded.

Under no circumstances should any tube not electrically equivalent to the KT150 or 6550WE be installed. Tubes such as the EL34, KT77, 6L6 should never be installed. Installing tubes such as these will void the factory warranty and Audio Research will not be liable for any damage.

Contact service@audioresearch.com if you have questions regarding tube compatibility.

Hour Counter

An LCD hour counter of elapsed tube operating time can be viewed on the back panel. This displays accumulated hours of vacuum tube service life. If the amplifier is unplugged from A.C. supply, the total accumulated hours are retained. Next to the hour counter is a recessed hour counter reset button; after replacing vacuum tubes, press this button to reset the hour counter back to zero. Note that once the hour counter has been reset, it is no longer possible to recall the previous hour count.

Break-in

All quality stereo equipment benefits from a break-in period; during this time, the various components, wiring and solder connections change as electrical signals pass through them. While your Reference 160S will sound very good out of the box, it will only improve with continued use.

Maintenance

Vacuum Tubes

It is recommended that you replace the vacuum tubes of your Reference 160S in sets. All of the tubes in your amplifier have been matched to have similar operating characteristics, to provide the best sound quality and reliability. In the event you need to replace a single output tube, please refer to the numbers written on the silver base at the bottom of the vacuum tube when placing an order. KT150 tubes should be replaced at approximately 3000 hours. 6H30 tubes should be replaced before 4000 hours.

Servicing

Because of its careful design and exacting standards of manufacture, your Reference 160S amplifier should normally require only minimal service such as periodic tube replacement to maintain its high level of performance. Warning: Tube replacement shall be done by skilled or service personnel, or qualified technician.

Caution

Your Reference 160S amplifier contains sufficient levels of voltage and current to be lethal. Do not tamper with a component or part inside the unit. Even with the power turned off, a charge remains in the energy storage capacitors for some time. Refer any needed service to your authorized Audio Research dealer or other qualified technician. If you have additional questions regarding the operation, maintenance or servicing of your amplifier, please contact the customer Support Department of Audio Research Corporation at service@audioresearch.com or call 763-577-9700. You may also initiate a service request by visiting the Audio Research website (www.audioresearch.com) and selecting 'Service Repair' from the drop-down window under "SUPPORT" on the home page.

Cleaning

The Reference 160S uses two bottom- cover-mounted ultra-quiet fans for forced air cooling of internal components. Over time, depending upon the environment in which the Reference 160s is installed, dust will build up inside the chassis that may impede proper cooling, which could reduce component life. Audio Research therefore strongly recommends the owner have the Reference 160S cleaned of internal dust buildup every: Two years of operation, or when the vacuum tube sets are replaced –whichever occurs first. Please contact your authorized Audio Research dealer, service center, or service@audioresearch.com for instructions and assistance with this cleaning operation.

To maintain the new appearance of this amplifier, occasionally wipe the aluminum front panel with a soft damp (not wet) microfiber cleaning cloth to remove dust. A mild non-alkaline soap solution may be used to remove fingerprints or similar smudges. To clean the transparent meter panel, use moist disposable eyeglass wipes designed for coated plastic lenses. Do not apply pressure with a dry cloth. Cleaners containing abrasives should not be used as they will damage the anodized finish of the front panel and the transparent meter panel.



Disposal and Recycling Guidelines

To dispose of this electronic product, do not place in landfill. In accordance with the European Union Waste Electrical and Electronic Equipment (WEEE) directive effective August 2005, this product may contain regulated materials which upon disposal require special reuse and recycling processing.

Please contact your dealer or importing distributor for instructions on proper disposal of this product in your country. Or, contact Audio Research Corporation (763.577.9700) for the name of your importing distributor and how to contact them. Packing and shipping materials may be

Warranty

Audio Research Corporation products are covered by a 3-Year Limited Warranty with a 90-Day Limited Warranty for vacuum tubes. This Limited Warranty initiates from the date of purchase, and is limited to the original purchaser.

In the United States, the specific terms, conditions and remedies for fulfillment of this Limited Warranty are listed on the warranty card accompanying the product in its shipping carton. The warranty terms are also available on the internet at www.audioresearch.com/en-us/company/warranty-statement. Outside the United States, the authorized importing retailer or distributor has accepted the responsibility for warranty of Audio Research products sold by them.

The specific terms and remedies for fulfillment of the Limited Warranty may vary from country to country. Warranty service should normally be obtained from the importing retailer or distributor from whom the product was purchased.

In the unlikely event that technical service beyond the ability of the importer is required, Audio Research will fulfill the terms and conditions of the Limited Warranty. Such product must be returned at the purchaser's expense to the Audio Research factory, along with a photocopy of the dated purchase receipt for the product, a written description of the problem(s) encountered, and any information necessary for return shipment. The cost of return shipment is the responsibility of the purchaser.

Audio Research Corporation does not warrant compatibility of Audio Research products with future operating systems and/ or hardware of other manufacturers.

Specifications

POWER OUTPUT: 140 watts continuous from 20Hz to 20kHz. 1kHz total harmonic distortion typically 1% at 140 watts (70 watts in Triode mode) per channel, below 0.04% at 1 watt (Note that actual power output is dependent upon both line voltage and "condition" i.e.: if power line has high distortion, maximum power will be affected adversely, although from a listening standpoint this is not critical)

POWER BANDWIDTH: (-3dB points) 5Hz to 70kHz

FREQUENCY RESPONSE: (-3dB points at 1 watt) 0.5Hz to 110 kHz

INPUT SENSITIVITY: 2.4V RMS Balanced for rated output. (25.5 dB gain into 8 ohms)

INPUT IMPEDANCE: 300K ohms Balanced, 75K ohms Single Ended

OUTPUT POLARITY: Non-inverting. Balanced input pin 2+ (IEC-268)

OUTPUT TAPS: 16 ohms, 8 ohms, 4 ohms

OUTPUT REGULATION: Approximately 0.6dB 16 OHM LOAD TO OPEN CIRCUIT (Damping factor approximately 14)

OVERALL NEGATIVE FEEDBACK: 14dB

SLEW RATE: 13 volts/microsecond

RISE TIME: 2.0 microseconds

POWER REQUIREMENTS: 105-130VAC 60Hz (210-250VAC 50Hz) 875 watts at rated output, 700 watts in Triode mode, 500 watts at "idle", 3.6 watts off
Units for Japan: 100VAC 50/60Hz

TUBES REQUIRED: 4 matched pair KT150 (Power output V1-8); 4 6H30 (Gain stage V9-V12);

DIMENSIONS:

width	18.5" (47 cm) chassis. 19.0" (48.26 cm) faceplate
height	10.5" (26 cm)
depth	21.5" (54.6 cm)
with handles & connectors	24.25" (61.6 cm)

WEIGHT:

Net 100 lbs. (45.5 kg)
Shipping 109 lbs. (49.5 kg)



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